



Bureau Veritas Latvia 17a Duntes street, Riga, LV-1005, Latvia

CERTIFICATE OF CONFORMITY

S1-355-23/044

awarded to

Haapsalu Metal OÜ

Kaluri 30, 90502 Haapsalu Estonia

for the manufacturing plant

Kaluri 30, 90502 Haapsalu Estonia

Bureau Veritas Latvia certifies that the above-mentioned Company has been satisfactorily evaluated for its compliance with the standard

ISO 3834-3:2021

"Quality requirements for welding - Fusion welding of metallic materials - Part 3: Standard quality requirements" and Bureau Veritas requirements for welding.

This certificate was first issued on 13/07/2020 and will remain valid until 12/07/2026 as long as neither the standard, the methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the product certification body.

To check the validity date of this certificate, please call +371 67323246.

Annex to certificate on 1 (one) page is integral part of this certificate.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.

Certificate issued:

Riga, 13/07/2023

Version:

1////

Certificate validity:

12/07/2026

Bureau Veritas Latvia Ltd Member of the board Iveta Lazdiņa

SIA Bureau Veritas Latvia Product Certification Body. Certificate F_S/18_eng Page. 1 of 2 - Rev.05, 28.12.2021.





ANNEX TO CERTIFICATE: S1-355-23/044

Date: 13/07/2023

Type of products:	Welded products for Machine Building	
Product Standards:	Customer specifications	
Parent materials according to ISO/TR 15608:	Up to S355 (group 1.2)	
Welding processes according to ISO 4063:	135 (MAG welding with solid wire electrode)	
Welding position according to ISO 6947:	PA, PB	
Responsible welding	Andres Sillat, born 19/02/1961 (IWS)	

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welding personnel:	EN ISO 9606-1,
Welding coordination personnel:	EN ISO 14731
Non-destructive testing personnel:	EN ISO 9712
Welding procedure specifications:	EN ISO 15609-1
Qualification of welding procedures:	EN ISO 15612, EN ISO 15614-1,
Post weld heat treatment (sub-contracted):	EN ISO 17663
Inspection and testing during welding:	EN ISO 13916
Inspection and testing after welding (sub- contracted):	EN ISO 17635, EN ISO 17637, EN ISO 17638, EN ISO 17640, EN ISO 3452-1
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	EN ISO 17662

Bureau Veritas Latvia Ltd Member of the board

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Iveta Lazdiņa