



EN ISO/IEC 17065
S1-355

**BUREAU
VERITAS**

CERTIFICATE

awarded to

Haapsalu Metal OÜ
Kaluri 30, 90502 Haapsalu Estonia

Bureau Veritas Latvia certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

EN ISO 3834 – 3: 2006

“Quality requirements for fusion welding of metallic materials - Part 3: Standard quality requirements” and Bureau Veritas requirements for welding.

Certificate N°: **S1-355-20/054**

Contract N°: **2006-131-1**

Original approval date: **13/07/2020**

On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.

To check the validity date of this certificate, please call +371 67323246.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation

Annex to certificate on 1 (one) page is integral part of this certificate.

Certificate issued on: **13/07/2020**

Version: **1**

This certificate is valid until: **12/07/2023**

Made at: **Bureau Veritas Latvia,
Dunties street 17a, Riga, LV-1005, Latvia**

Product certification body manager



Normunds Ozols



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ANNEX TO CERTIFICATE N° S1-355-20/054

Type of products: **Welded products for Machine Building**

Product Standards: **Customer specifications**

Parent Materials groups (according CEN ISO/TR 15608:2006):

Up to S355 (group 1.2)

Welding and allied processes (according to ISO 4063):

135 (MAG welding with solid wire electrode)

Welding position (according to ISO 6947):

PA, PB

Responsible welding co-ordinator:

Andres Sillat, born 19/02/1961 (IWS)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders:	EN ISO 9606-1,
Welding coordination personnel:	EN ISO 14731
Non-destructive testing personnel:	EN ISO 9712
Welding procedure specifications:	EN ISO 15609-1
Qualification of welding procedures:	EN ISO 15612, EN ISO 15614-1,
Post weld heat treatment (sub-contracted):	EN ISO 17663
Inspection and testing during welding:	-
Inspection and testing after welding (sub-contracted):	EN ISO 17635, EN ISO 17637, EN ISO 17638, EN ISO 17640, EN ISO 3452-1
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	EN ISO 17662

On: **13/07/2020**

Made at: **Bureau Veritas Latvia,
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